

## Q8 Brunel XF 530

Superior full-synthetic, biostable heavy duty machining & grinding fluid

### Description

Q8 Brunel XF 530 is a high performance full-synthetic biostable heavy duty machining & grinding fluid. It contains both advanced synthetic lubricity and extreme pressure additives to combine a superior machining performance with an excellent surface finish. When mixed with water, this product forms a very low foaming, transparent, stable solution that is clean in use and does not degrade or produce bad odours. Q8 Brunel XF 530 also provides excellent corrosion protection to all ferrous metals, even in hard water areas.

### Applications

Q8 Brunel XF 530 is a high performance fully synthetic biostable soluble metal working fluid specifically designed for all heavy duty machining and grinding operations of difficult to machine materials including high tensile steels, stainless steels, titanium alloys, Inconel and heat resistant alloys. It is also suitable for glass grinding and cutting operations. Q8 Brunel XF 530 is not recommended for machining aluminium alloys or yellow metals.

### User instructions

1. The correct mixing procedure is to add Q8 Brunel XF 530 to water and stir. For this operation we recommend positive displacement (Dosatron type) mixing units.
2. In order to preserve the integrity of this product drums should be stored inside a building protected from frost and direct sunlight.
3. Recommended concentrations are listed below.

General machining & tapping	6 - 10%
Heavy duty machining	8 - 12%
Grinding	3 - 4%

Note: In some circumstances and applications, it is beneficial to exceed the recommendations shown above.

### Environment, Health and Safety

Q8 Brunel XF 530 is free of added formaldehyde, chlorine, boron, boric acid and secondary amines. It is compliant with the TRGS 611 specification. This ensures environmental safety & operator health. Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Appearance (Emulsion)	Visual	-	Transparent
Density, 20 °C	D 4052	kg/l	1.079
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	46
pH@3% in 400 ppm CaCO <sub>3</sub> water	D 1287	pH	9.6
Refractometer Factor	-	-	1.6
Mineral oil content	-	%	0
Corrosion characteristics of water-mix metalworking fluids	IP 125	%	2
Determination of rust prevention characteristics of water-mix metalworking fluids	IP 287	%	2

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.